

KERAFLEX MAXI S1

High-performance, deformable cementitious grey or ultra white adhesive, with extended open time and no vertical slip, with Low Dust technology, very low emission of volatile organic compounds and with fully offset residual Greenhouse Gas emissions. Especially suitable for the installation of large-size porcelain tiles and natural stone



0474



BENEFITS AND FEATURES

- Can be applied at high thicknesses (up to 15 mm)
- No sinking of heavy and large tiles into the adhesive on floors
- No vertical slip of heavy and large tiles on the walls
- Low Dust technology – low dust emission during mixing
- Excellent workability
- Excellent wetting of the tile back
- Deformable
- Highly thixotropic
- Extended open time
- Very low emission of VOC
- Residual Greenhouse Gas emissions fully offset

CLASSIFICATION ACCORDING TO EN 12004

Keraflex Maxi S1 is a C2TES1 class cementitious (C), improved (2), non-slip (T), extended open time (E) deformable (S1) grey or ultra white adhesive.

Conformity of **Keraflex Maxi S1** is certified according to certificates TT No. 14-83310-551 (LGA) for the grey version and n° 14-83310-550-S (LGA) for the white one issued by the APPLUS laboratory, LGA Technological Center Bellaterra (Spain).

CO₂e FULLY OFFSET PRODUCTS

Residual Greenhouse Gas emissions measured throughout the life cycle of this product using Life Cycle Assessment (LCA) methodology, verified and certified with EPDs, have been offset for the year 2026 through the acquisition of carbon credits in support of forestry protection projects. For more details on emission calculations and offsetting projects, visit mapei.com.

WHERE TO USE

- Bonding of all types (porcelain stoneware, double-fired, single-fired, clinker, terracotta, etc.) and sizes of ceramic tiles to exterior and interior walls and floors, on uneven substrates and plaster, up to a thickness of 15 mm.
- Installation, both indoors and outdoors, of stone materials (provided they are dimensionally stable and not susceptible to moisture or staining).
- Installation, both indoors and outdoors, of mosaics of all types, including in swimming pools.

Some application examples

- Bonding of ceramic tiles (porcelain stoneware, double-fired, single-fired, clinker, terracotta, etc.), ceramic and glass mosaics, and stone materials (provided they are dimensionally stable in the presence of moisture and stains) to the following substrates:
 - cementitious screeds, made with products of a damp-earth consistency or self-levelling types, and anhydrite screeds (following the application of a suitable acrylic primer such as **Primer G** or **Eco Prim T Plus**);
 - underfloor heating systems;
 - stable, cured concrete floors;
 - cementitious plaster or mixed-mortar plaster;
 - gypsum-based plaster (following the application of an acrylic primer such as **Primer G** or **Eco Prim T Plus**);
 - plasterboard walls provided they are rigidly supported, walls made from fibre-cement panels, prefabricated panels;
 - **Mapeguard Board** multi-purpose building panels;
 - waterproofing membranes in **Mapelastic**, **Mapelastic Smart**, **Mapelastic Turbo**, **Mapelastic AquaDefense** or **Mapegum WPS**;
 - decoupling, anti-crack and waterproofing membranes such as **Mapeguard UM 35** or **Mapeguard WP 200**.
- Overlaying, indoors, on existing floors of ceramic tiles, terrazzo and stone, provided they are adequately bonded to the substrate and free from cracks.
- Installation of flooring subject to heavy footfall.
- Installation of ceramic tiles in poorly ventilated rooms adjacent to living areas, where dust emissions must be minimised during the mixing and handling of bags.
- Bonding of tiles or strips (porcelain stoneware, clinker, single-fired clay, terracotta) with a heavily profiled or grooved back, both indoors and outdoors.
- Installation on precast concrete walls and on concrete substrates.
- Plasterboard, provided it is rigidly supported.

TECHNICAL CHARACTERISTICS

Keraflex Maxi S1 is a grey or ultra white-coloured powder made from cement, selected graded sand, a high amount of synthetic resins and special admixtures according to a formula developed in the MAPEI research laboratories.

Laying of ceramic tiles (porcelain stoneware, double-fired, single-fired, clinker, terracotta, etc.), ceramic and glass mosaics. The environmental impacts of **Keraflex Maxi S1** throughout its entire life cycle have been measured using the LCA (Life Cycle Assessment) methodology and certified with EPDs (Environmental Product

Declaration) No. EPD-IES-0000907 for the grey version and No. EPD-IES-0009631 for the white version, certified and published by The International EPD System.

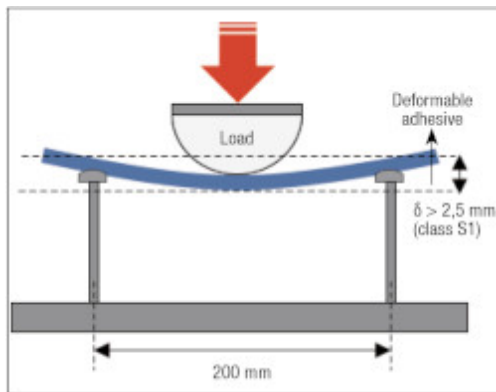
Keraflex Maxi S1 is a product with very low emission of volatile organic compounds (VOC), which safeguards the health and safety of installers and final users. It is certified as EC1 Plus by the German association GEV.

Keraflex Maxi S1 helps earn important LEED credits.

The innovative **Low Dust** technology which characterises this adhesive considerably reduces the amount of dust given off during mixing compared with conventional MAPEI adhesives to make floor layers work easier and safer.

When mixed with water, **Keraflex Maxi S1** forms a mortar with the following characteristics:

- low viscosity and, therefore, good workability;
- high thixotropy; **Keraflex Maxi S1** may be applied on vertical surfaces without slumping and without allowing tiles to slip, even large, heavy tiles;
- excellent capacity to absorb deformation in the substrate and in the tiles;
- good capacity to absorb deformations in the substrate and tiles. S1 class adhesive: transversal deformability > 2.5 mm measured according to the test method described in EN 12004;



- adheres perfectly to all materials normally used in the building industry;
- thick layers of adhesive harden without any significant shrinkage and without reducing in thickness to form a very strong layer;
- particularly long open and adjustment times to make laying operations easier.

RECOMMENDATIONS

Do not use **Keraflex Maxi S1** in the following cases:

- on concrete that has not been adequately cured;
- on wood and wood-based composites;
- on metal, rubber, PVC or linoleum surfaces;
- on marble slabs, natural stone or reconstituted materials prone to efflorescence, staining or movement caused by moisture;
- on floors and wall coverings subject to significant movement or vibration;
- where the surface needs to be ready for foot traffic quickly.

Do not add water to the mix once it starts to set.

APPLICATION PROCEDURE

Preparation of the substrate

Substrates must be cured, sufficiently dry, strong and have no crumbling areas or traces of grease, oil, varnish or wax.

Cementitious substrates must not shrink after bonding tiles. Therefore, in good weather, render must be cured for at least one week per cm of thickness and cementitious screeds must be cured for at least 28 days, unless they are made using special MAPEI screed binders such as **Mapecem**, **Mapecem Pronto**, **Topcem** or **Topcem Pronto**. If the surface is too hot due to direct sunlight, cool it down with water.

Gypsum substrates and anhydrite screeds must be perfectly dry (maximum residual humidity 0.5%, 0.3% in case of heated screeds), strong and free of dust. They must also be treated with an acrylic primer such as **Primer G** or **Eco Prim T Plus**.

On existing floor surfaces, remove any traces of grease, wax, dirt, etc. using **UltraCare HD Cleaner** or mechanical abrasion.

Preparation of the mix

Blend **Keraflex Maxi S1** with clean water to obtain a smooth, lump-free mix. Let the mix stand for approximately 5 minutes, then blend again.

The amount of water to be used is approximately 28–30 parts per 100 parts by weight of grey **Keraflex Maxi S1**, equivalent to approximately 7–7.5 litres of water per 25 kg bag of grey powder, and 28–30 parts per 100 parts by weight of **Keraflex Maxi S1** white, equivalent to 6.5–7 litres of water per 23 kg of white powder. The resulting mixture has a pot life of approximately 8 hours.

Spreading the mix

Apply **Keraflex Maxi S1** on the substrate with a notched spreader. Use a spreader with a notch size that guarantees optimum buttering of the back of the tile.

To guarantee a good bond, apply a thin layer of **Keraflex Maxi S1** on the substrate using the smooth side of a spreader and then immediately apply a further layer of **Keraflex Maxi S1** in the thickness required using a suitable spreader, depending on the type and size of the tiles.

If the substrates are very absorbent and in the presence of high temperatures it is advisable, before laying the mix of **Keraflex Maxi S1**, to moisten the support in order to prolong the open time of the adhesive.

In case of exterior installation, installation of large format ceramic tiles, heating floors, floors to be polished after laying or subject to heavy loads, application in water tanks or swimming pools, apply the back-buttering technique by spreading the adhesive on the back of the tiles to ensure complete buttering.

In particular, for the floor laying of thin-thickness porcelain stoneware tiles, it is recommended to apply the adhesive also on the reverse of the plate (with a suitable notched trowel) in order to ensure the total absence of voids, avoiding therefore risks of breakage in operation.

Bonding tiles

Tiles do not need to be wet before they are laid. However, if the backs of the tiles are particularly dusty, wash them by dipping them in clean water.

When applying the tiles, press down firmly to guarantee good buttering.

The open time for **Keraflex Maxi S1** is at least 30 minutes in normal weather and humidity conditions. When bonding conditions are not ideal (direct sunlight, dry wind, high temperatures, etc.), or if the substrate is particularly absorbent, this time may reduce to only a few minutes.

Keep checking the adhesive to make sure skin does not form on the surface and that it is still wet. If the adhesive is no longer wet, run the notched trowel over the adhesive again to re-activate open time, or, if the adhesive has already start to set, remove it and spread a new layer of fresh adhesive. Do not wet the surface of the adhesive if

skin forms. Water does not dissolve the skin and creates instead a film that impedes a good bond. Final adjustment of the tiles must be carried out within 45 minutes of bonding.

Floor and wall coverings bonded with **Keraflex Maxi S1** must be protected from water and rain for at least 24 hours and from freezing weather and direct sunlight for at least 5 to 7 days.

While laying tiles, it is recommended to use levelling systems of **MapeLevel** line to maintain the correct size of grouts and reduce height unevenness between tiles.

GROUTING AND SEALING

The joints between the tiles can be grouted after 4–8 hours on walls and after 24 hours on floors using the appropriate MAPEI cementitious or epoxy grouts, available in a range of colours. Expansion joints must be sealed with the appropriate MAPEI sealants. To finish the surface of the sealant, apply **UltraCare Smooth Silicone** to the fresh sealant before a surface film forms, smooth the sealant and remove any excess product using a suitable tool such as **Mapei Perfect Seal**.

Where necessary, use the appropriate products from the **UltraCare** range for cleaning, maintenance and protection of the surfaces.

SET TO LIGHT FOOT TRAFFIC

Floors set to foot traffic after approximately 24 hours.

READY FOR USE

Surfaces may be put into service after 14 days. Basins and swimming pools may be filled up 21 days after the application of **Keraflex Maxi S1**.

CLEANING

Clean tools and containers with water while **Keraflex Maxi S1** is still wet.

Clean the surface of wall and floor coverings with a damp cloth before the adhesive hardens.

CONSUMPTION

1.2 kg/m² per mm of thickness.

PACKAGING

Grey **Keraflex Maxi S1** is supplied in 25 kg paper bags. White **Keraflex Maxi S1** is supplied in 23 kg paper bags.

STORAGE

Keraflex Maxi S1 may be stored for 12 months in its original packaging in a dry place.

SAFETY INSTRUCTIONS FOR PREPARATION AND APPLICATION

Instructions for the safe use of our products can be found on the latest version of the Safety Data Sheet, available from our website www.mapei.com.

PRODUCT FOR PROFESSIONAL USE.

TECHNICAL DATA (typical values)

Complies with the following standards:

- Euronorm EN 12004 (C2TES1)
- ISO 13007-1 (C2TES1)

PRODUCT IDENTITY

Consistency:	powder
Colour:	grey and white
Bulk density:	1400 kg/m ³
Dry solids content:	100%
EMICODE:	EC1 Plus - very low emission

APPLICATION DATA (at +23°C and 50% R.H.)

Mixing ratio:	100 parts in weight of grey Keraflex Maxi S1 with 28-30 parts in weight of water 100 parts in weight of white Keraflex Maxi S1 with 28-30 parts in weight of water
Consistency of mix:	paste
Density of mix:	1550 kg/m ³
pH of mix:	more than 12
Pot life of mix:	more than 8 hours
Application temperature:	+5°C to +35°C
Open time:	> 30 minutes
Adjustment time:	approximately 45 minutes
Grouting joints in wall tiles:	after 4-8 hours
Grouting joints in floor tiles:	after 24 hours
Set to foot traffic:	24 hours
Ready for service:	14 days

FINAL PERFORMANCE

Adhesion:	
– initial adhesion (after 28 days):	2.6 N/mm ²
– adhesion after application of heat source:	2.5 N/mm ²
– adhesion after immersion in water:	1.1 N/mm ²
– adhesion after freeze-thaw cycles:	1.3 N/mm ²

Resistance to alkalis:	excellent
Resistance to oils:	excellent (poor for vegetable oils)
Resistance to solvents:	excellent
In-service temperature range:	-30°C to +90°C
Deformability according to EN 12004:	S1 - deformable (> 2.5 mm, < 5 mm)

WARNING

Although the technical details and recommendations contained in this product data sheet correspond to the best of our knowledge and experience, all the above information must, in every case, be taken as merely indicative and subject to confirmation after long-term practical application; for this reason, anyone who intends to use the product must ensure beforehand that it is suitable for the envisaged application. In every case, the user alone is fully responsible for any consequences deriving from the use of the product.

Please refer to the current version of the Technical Data Sheet, available from our website www.mapei.com

LEGAL NOTICE

The contents of this Technical Data Sheet ("TDS") may be copied into another project-related document, but the resulting document shall not supplement or replace requirements per the TDS in force at the time of the MAPEI product installation.

The most up-to-date TDS can be downloaded from our website www.mapei.com.

ANY ALTERATION TO THE WORDING OR REQUIREMENTS CONTAINED OR DERIVED FROM THIS TDS EXCLUDES THE RESPONSIBILITY OF MAPEI.

Mapei S.p.A.

Via Cafiero, 22, 20158, Milano



+39-02-376731



www.mapei.com



mapei@mapei.it

56-9-2026 en (IT)

Any reproduction of texts, photos and illustrations published here is prohibited and subject to prosecution

